



# ENSOFT SD-141-60A-CSTB

## Ravago Manufacturing Turkey - Thermoplastic Elastomer

### General Information

#### Product Description

This CSTB approved polyolefin based thermoplastic elastomer (SEBS) compound is medium mineral filled, completely recyclable and suitable for general purpose applications. ENSOFT® series can be processed with conventional thermoplastics machinery

Additive Packages :  
T / Heat and UV stabilizer

Key Features :  
Excellent ozone, UV and weathering resistance  
Rubberlike elasticity in a wide temperature range  
Easy colorability with proper MB (PE, PP, etc. based)

Process Method :  
Extrusion, coextrusion, sheet extrusion

Uses :  
Extruded parts (seals, tubes, profiles, hoses, etc.) for automotive, construction, home appliances, furniture

#### General

Material Status	• Commercial: Active		
Availability	• Europe	• North America	
Filler / Reinforcement	• Mineral		
Additive	• Heat Stabilizer	• UV Stabilizer	
Features	• Chemical Resistant • Good Colorability • Good Weather Resistance	• Heat Stabilized • High Elasticity • Ozone Resistant	• Recyclable Material • UV Resistant • UV Stabilized
Uses	• Appliances • Automotive Applications • Construction Applications	• Furniture • Hose • Profiles	• Seals • Tubing
Processing Method	• Coextrusion	• Extrusion	• Sheet Extrusion

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	1.10	g/cm <sup>3</sup>	ISO 1183/A
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	1.60	MPa	ISO 37
Tensile Stress (300% Strain)	2.30	MPa	ISO 37
Tensile Stress (Break)	7.70	MPa	ISO 37
Tensile Elongation (Break)	700	%	ISO 37
Tear Strength - Across Flow	34.0	kN/m	ISO 34-1
Compression Set			ASTM D395B
23°C, 72 hr	21	%	
70°C, 22 hr	41	%	

## ENSOFIT SD-141-60A-CSTB

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Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A, 3 sec)	60		ISO 868

  

Thermal	Nominal Value	Unit
Brittleness Temperature	-55.0	°C
Service Temperature		
Dynamic	90	°C
Static	135	°C

### Processing Information

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	170 to 190	°C
Cylinder Zone 3 Temp.	180 to 195	°C
Cylinder Zone 5 Temp.	195 to 205	°C
Adapter Temperature	200 to 210	°C
Die Temperature	200 to 220	°C

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.